



Enclosed Flares

- performs well for continuous operations or very high-concentration VOC gas streams (above 50% LEL)
- operates steady state with minimal supplemental natural gas
- treats higher BTU value gases
- less intrusive than thermal oxidizers



Thermal Oxidizers

- Operation requires supplemental natural gas
- Low-concentration or non-continuous stream applications (batch)
- Achieves a higher Destruction Rate Efficiency (DRE)
- Use of a stack
- Does not rely on directly igniting the process gas for oxidation